

CLAIMS

[1] A speaker characterized by that it uses a waterproof vibration plate that is obtained by forming a water repellent layer containing wax on a surface of paper
5 pulp by the use of a wax-based emulsion in a suspension of the paper pulp, then forming a binder layer containing rosin or alkyl ketene dimmer on a surface of the water repellent layer by the use of a rosin sizing agent or an alkyl ketene dimmer sizing agent in the suspension, then forming an oil repellent layer containing a
10 fluorinated resin on a surface of the binder layer by the use of a fluorine-based resin emulsion in the suspension, then forming the paper pulp into paper, and then heating and drying the same.

[2] A method of manufacturing a waterproof vibration plate, which is characterized by that it comprises forming a water repellent layer containing wax on a surface of paper pulp by the use of a wax-based emulsion in a suspension of
15 the paper pulp, then forming a binder layer containing rosin or alkyl ketene dimmer on a surface of the water repellent layer by the use of a rosin sizing agent or an alkyl ketene dimmer sizing agent in the suspension, then forming an oil repellent layer containing a fluorinated resin on a surface of the binder layer by the use of a fluorine-based resin emulsion in the suspension, then forming the
20 paper pulp into paper, and then heating and drying the same.